

PS8053.02 ENGINEERING BULLETIN - FPI



Program Statement

OPI: FPI
NUMBER: 8053.02
DATE: February 28, 1997
SUBJECT: Engineering Bulletin - FPI

1. PURPOSE AND SCOPE. To establish the Engineering Bulletin which officially notifies Federal Prison Industries (FPI) factories of changes in FPI products' design, composition, or manufacturing procedures. The Engineering Bulletin is intended for FPI purchasing, manufacturing, inspection, testing, and production management areas.

Product or process changes which are mandatory or critical, or which otherwise require immediate implementation shall be announced via an Engineering Bulletin. Such changes include:

- # revisions to part numbers,
- # bill of materials,
- # manufacturing routings,
- # item master database content,
- # test procedures,
- # inspection criteria,
- # labor standards,
- # equipment maintenance information,
- # drawing packages,
- # specifications, and
- # other pertinent information.

2. PROGRAM OBJECTIVES. The expected results of this program are:

a. Timely notices of changes in FPI products' design, composition, or manufacturing procedures/processes will be disseminated to appropriate FPI employees.

b. Factories will manufacture products according to authorized specifications and standards.

3. DIRECTIVES AFFECTED

a. Directive Rescinded

PS 8053.01 Engineering Bulletin (09/29/94)

b. Directives Referenced. None.

4. STANDARDS REFERENCED. None.

5. PROCEDURES

a. The Product Support Center (PSC) shall distribute draft Engineering Bulletin(s) to affected FPI factories and Program Managers for review and comment. The draft will detail all changes and the reasons for the changes.

b. The affected FPI locations and Program Managers shall review the draft Engineering Bulletin(s) and provide written comments to the PSC within 14 days.

c. The PSC shall review comments, make changes if necessary, and after review and approval by the PSC Division Manager, distribute the final Engineering Bulletin(s) within 14 working days.

d. At the institution level, the appropriate Associate Warden (AW) or Superintendent of Industries (SOI) shall ensure that all Engineering Bulletin(s) are promptly distributed and implemented.

\s\
Kathleen M. Hawk
Director